



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEL135M-2905-101
Job Sheet 202101



Part No: RBEL135M-2905-101 **Job Qty:** 1 pcs

Part Name: Hydraulic Pump Drive Tool (1 unit)



Part Weight: 0 lbs **Status:** New **Priority:** Medium

Job Created: 10/18/19 **Job Tracking No:**

Due Date: 12/6/19 **Created By:** Marie Lajeunesse

Type: SOLD **Description:**

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/6/19		0.00	1.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	Small Fab - 2 - B4B	1 pcs	12/6/19		0.00	1.00	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	12/6/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240845



Part: RBEL135M-2905-101

Job No: 202101

Serial No/Batch: S240845

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 12/18/19

Plex 10/18/19 12:54 PM Dart.lajeunesse.marie

					QC 5 - 30	
					QC 5 - 40	DEC 16 2019
					QC 5 - 61	
					QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	1 pcs	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	12/6/19	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21 DEC 17 2019
					QC 21 - SA - 53	9-58

Part Op 110 - Small Fab - 1-Engrave placard RB41011 using MARKTRONIC engraver as per Dart QSI 044 2-Transfer drill Dart Descriptions: placard RB41011 into Pelican case APP-1605-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Pack case as per DWG.
120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 1	3021040
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B	3223689
APP-1605-E	Case	1 Ea (1 ea)	110-Small Fab - 2 - B4B	3230841
RBEL135M-2905-101-00	Hydraulic Pump Drive Tool	1 pcs (1 ea)	110-Small Fab - 2 - B4B	3240606
RBEL135M-2905-101-39	Poly-V Groove Belt	1 Ea (1 ea)	110-Small Fab - 2 - B4B	3223569
RBEL135M-2905-101-57	Bottom Cushion use in case APP-1605-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	3230847
RBEL135M-2905-101-59	Top Foam use in case APP-1605-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	3230848

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RB41011	1	180	0
110-Small Fab - 2 - B4B	97524A032	4	737	0
	APP-1605-E	1	0	0
	RBEL135M-2905-101-00	1	0	0
	RBEL135M-2905-101-39	1	2	0
	RBEL135M-2905-101-57	1	0	0
	RBEL135M-2905-101-59	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 10/18/19 12:54 PM Dart.lajeunesse.marie



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By		Lead hand / Supervisor	
		QC / QA Coordinator			